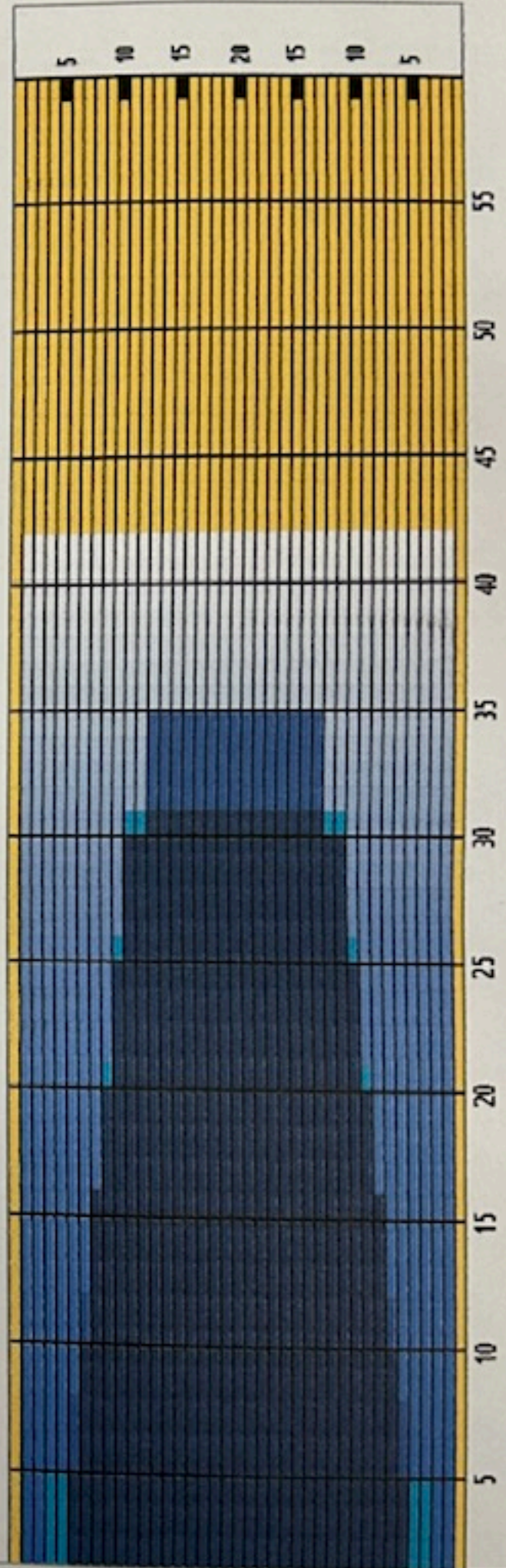


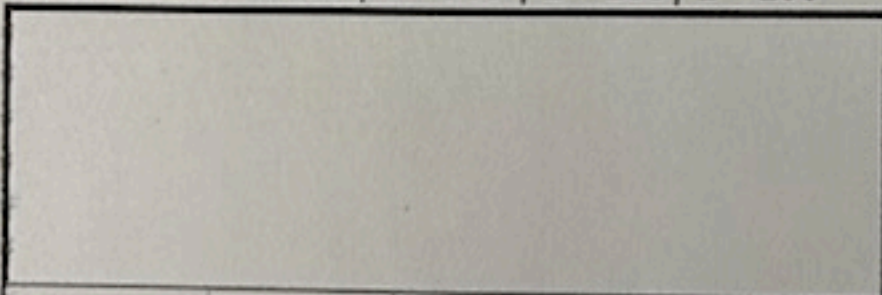
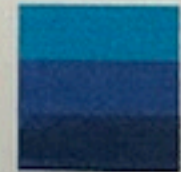
Oil Pattern Distance	42	Reverse Brush Drop	38	Oil Per Board	45 ul
Forward Oil Total	16.65 mL	Reverse Oil Total	14.31 mL	Volume Oil Total	30.96 mL
Tank Configuration	Multi Tank	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	3	A	74	0.0	1.9	1.9	3330
2	4L	4R	2	14	3	B	66	1.9	5.8	3.9	2970
3	7L	7R	2	18	3	A	54	5.8	10.9	5.1	2430
4	8L	8R	2	18	3	B	50	10.9	16.0	5.1	2250
5	9L	9R	2	18	3	A	46	16.0	21.1	5.1	2070
6	10L	10R	2	18	3	B	42	21.1	26.2	5.1	1890
7	11L	11R	2	18	3	A	38	26.2	31.3	5.1	1710
8	2L	2R	0	22	3	B	0	31.3	36.0	4.7	0
9	2L	2R	0	18	3	A	0	36.0	42.0	6.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	A	0	42.0	35.0	-7.0	0
2	13L	13R	2	18	3	B	30	35.0	29.9	-5.1	1350
3	11L	11R	2	18	3	A	38	29.9	24.8	-5.1	1710
4	10L	10R	2	18	3	B	42	24.8	19.7	-5.1	1890
5	9L	9R	2	14	3	A	46	19.7	15.8	-3.9	2070
6	8L	8R	2	14	3	B	50	15.8	11.9	-3.9	2250
7	7L	7R	2	14	3	A	54	11.9	8.0	-3.9	2430
8	6L	6R	2	10	3	B	58	8.0	5.2	-2.8	2610
9	2L	2R	0	10	3	A	0	5.2	0.0	-5.2	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	19L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.38	1.32	1	1	1.32	5.38

